

OWNER'S MANUAL 9000 Series 15hp Chipper/Mulcher







OWNER'S MANUAL

Assembly & Operating Instructions

GARDEN MULCHER / CHIPPER

MODEL NO. BBT-CH-15











To The Owner

Thank you for purchasing our Mulcher. It was carefully engineered to provide excellent performance when properly operated and maintained.

Please read this entire manual prior to operating the Mulcher. It instructs you how to safely and easily set up, operate and maintain your Mulcher. Please be sure that you and any other persons who will operate the Mulcher carefully follow the recommended safety practices at all times. Failure to do so could result in personal injury or property damage.

All information in this manual is relative to the most recent product information available at the time of printing. Review this manual frequently to familiarise yourself with the machine, its features and operation. Please be aware that this Owner's Manual may cover a range of product specifications for various models. Characteristics and features discussed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

All the power testing information used to establish the power rating of the engine equipped on this Mulcher can be found in the engine manufacturer's manual or website. If you have any problems or questions concerning the machine, please contact our Customer Support Department.

Throughout this manual, all references to right and left side of the Mulcher are observed from the operating position. The engine manufacturer is responsible for all engine-related issues with regards to performance, power-rating, specifications, warranty and service. Please refer to the engine manufacturer's Owner's Manual packed separately with your Mulcher for more information.

Customer Support

Please do NOT return the Mulcher without first contacting the Customer Support Department at bbt@bbta.com.au.

If you have difficulty assembling this product or have any questions regarding the controls, operation, or maintenance of this Mulcher, please contact our Customer Support Department.

SAVE THESE INSTRUCTIONS

TABLE OF CONTENTS

	Page(s)
To The Owner	2
Customer Support	2
TABLE OF CONTENTS	3
IMPORTANT SAFETY INFORMATION	4-5
Additional Information and Potential Changes	4
Key to Symbols	5
SAFETY INFORMATION	6
Before Operating the Unit for the First Time	6
Preparation	6
Safety Label Locations	7
Safety Information	7
Operator Responsibility	7
ASSEMBLY	7
OPERATING GUIDELINES	8
OPERATING INSTRUCTIONS	9
Add Petrol and Oil	9
Starting the Engine	9
Using the Chipper Shredder	9
ASSEMBLY	10-12
MAINTENANCE AND STORAGE	13-15
Maintenance Schedule	13
Maintenance and Storage	13
Removing and Sharpening the Blade	14
Changing or Tightening the Belt	14
Cleaning the Chipper/Shredder	15
Storing the Chipper/Shredder	15
TROUBLESHOOTING	16
WARRANTY & SERVICE	17
SPECIFICATIONS	17
EXPLODED DIAGRAM & PARTS LIST	18-19
YOU MAY ALSO LIKE	20



IMPORTANT SAFETY INFORMATION



<u>WARNING:</u> Read and thoroughly understand all instructions in this manual and on the safety decals before assembling or operating this Mulcher. Failure to do so may cause serious injury or death. Do not allow anyone to operate this Mulcher who has not read this manual. As with all power equipment, a Mulcher can be dangerous if assembled or used improperly. Do not operate this Mulcher if you have any questions concerning its safe operation. To get answers to any questions, call our Customer Support Department.



This SAFETY ALERT SYMBOL identifies important safety messages in this manual. Failure to follow this important safety information may result in serious injury or death.



DANGER! This Mulcher was built to be operated according to the safe operation practices in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This Mulcher is capable of amputating hands and feet and throwing debris. Failure to observe the following safety instructions could result in serious injury or death.

The following signals, words and meanings are intended to explain the levels of risk associated with this product.



DANGER indicates a hazardous situation which, if not avoided, will result in serious injury or death.



WARNING indicates a hazardous situation which, if not avoided, could result in serious injury or death.



CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



NOTICE is important information about the proper use of your Mulcher. Failure to follow this instruction could result in damage to your Mulcher or property.

Additional Information and Potential Changes

We reserve the right to discontinue, change, and improve our products at any time without notice or obligation to the purchaser. The descriptions and sections contained in this manual were in effect at the time of printing. Equipment described within this manual may be optional. Some illustrations may not be applicable to your machine.

WARNING! Your Responsibility—Restrict the use of this power machine to persons who have read, understood and will follow the warnings and instructions in this manual and on the machine.

SAVE THESE INSTRUCTIONS!



IMPORTANT SAFETY INFORMATION

Key to Symbols

Symbol	Description
	READ THE OWNER'S MANUAL(S) Read, understand and follow all instructions in the manual(s) before attempting to assemble and operate.
	FACE PROTECTION Always wear safety goggles or safety glasses with side shields or a face shield when operating this product as well as ear protection.
	WEAR GLOVES Always wear non-slip, heavy-duty protective gloves when operating this product.
	WEAR SAFETY FOOTWEAR Always wear non-slip steel-toed safety footwear when operating this product.
	BEWARE OF ROTATING BLADES This machine has a rotating cutting blade capable of amputating hands and feet and throwing objects. Keep hands and feet out of openings while machine is running. Failure to observe these safety instructions could result in serious injury or death.
	BEWARE OF FLYING OBJECTS Beware of thrown objects, which can ricochet causing serious injury to the eyes. Always wear eye & ear protection when operating.
	CARBON MONOXIDE AND GAS Exhaust contains poisonous carbon monoxide, a colourless and odourless gas. Breathing exhaust fumes can cause loss of consciousness and may lead to death.
25M	BYSTANDERS Keep bystanders, helpers, pets, and children at least 25m from the machine while it is in operation. Stop machine if anyone enters the area.
	PETROL OIL Petrol is extremely flammable and the vapours are explosive. Serious personal injury can occur when petrol is spilled on you or your clothing, which can ignite. In the event of a petrol spill, wash your skin and change clothes immediately.
	NEVER wear loose clothes or long jewellery and keep your long hair secured when operating machine. Never operate this machine in bare feet or sandals. Never use machine on a slope or hard smooth floor.
<u> </u>	DO NOT operate this machine unless the chute deflector has been installed properly.
<u> </u>	DO NOT deposit branches larger than 85mm into the top chute. DO NOT force the branches into this machine; allow the machine to automatically feed through.

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SAFETY INFORMATION

Before Operating the Unit for the First Time

- 1. Read, understand, and follow all instructions on the machine and in the manual before attempting to assemble and operate. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
- 2. Make yourself familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
- 3. **NEVER** allow children under 18 years old to operate this machine. Individuals 18 years old and over should read and understand the operation instructions and safety rules in this manual prior to operation.
- 4. **NEVER** allow adults to operate this machine without proper instruction.
- 5. Keep bystanders, helpers, pets, and children at least 25 metres from the machine while it is in operation. Stop the machine if anyone enters the area.
- 6. **NEVER** run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odourless and deadly gas.
- 7. **DO NOT** put hands or feet near rotating parts or in the feeding chambers and discharge opening. Contact with the rotating impeller can amputate fingers, hands, and feet.
- 8. **NEVER** attempt to unclog either the feed intake or discharge opening, remove or empty bag, or inspect and repair the machine while the engine is running. Shut the engine off and wait until all moving parts have come to a complete stop. Disconnect the spark plug wire and ground it against the engine.

Preparation

- 1. Thoroughly inspect the area where the chipper/shredder is to be used. Remove all rocks & foreign objects which could be picked up or thrown and cause personal injury or damage to the machine.
- 2. Avoid discharging chipped material out of the discharge chute against a wall or on asphalt, concrete, or other hard surfaces as material being ejected could ricochet, causing injury to you or bystanders.
- 3. Always wear protective eye gear during operation or while performing an adjustment or repair.
- 4. Wear sturdy, rough-soled work shoes and close fitting pants and shirts. Loose fitting clothing or jewellery can be caught in movable parts. Wear leather work gloves when feeding material in the chipper chute.
- 5. Before starting the engine, check bolts and screws for proper tightness to be sure the machine is in safe working condition. Also, visually inspect the chipper/shredder at frequent intervals for any damage.
- 6. Maintain or replace safety and instruction labels, as necessary.
- 7. To avoid personal injury or property damage use extreme care in handling fuel.
 - a. Use only an approved fuel container.
 - b. Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
 - c. **NEVER** add fuel to machine indoors.
 - d. **NEVER** remove fuel cap or add fuel while the engine is hot or running.
 - e. Allow engine to cool for at least 2 minutes before refuelling.
 - f. **NEVER** over fill fuel tank. Leave at least 15mm of space below filler neck to provide space for fuel expansion.
 - g. Tighten fuel cap securely.
 - h. If fuel is spilled, wipe it off the engine and equipment. Move machine to another area and wait 5 minutes before starting the engine.
 - i. **NEVER** store machine or fuel container inside, near an open flame, spark, or pilot light (e.g. furnace, water heater, space heater, clothes dryer, etc.).
 - j. To reduce the fire hazard, keep machine free of grass, leaves, or other debris build- up. Clean up oil or fuel spills and remove any fuel soaked debris.
 - k. Allow machine to cool at least 5 minutes before storing.
- 8. **NEVER** attempt to make any adjustments while the engine (motor) is running (except where specifically recommended by the manufacturer).

SAFETY INFORMATION

Safety Label Locations

These labels warn you of potential hazards that can cause serious injury. Read them carefully.

Safety Information

This product is designed to give safe and dependable service if operated according to instructions. Read and understand this owner's manual before operating your power equipment.

Operator Responsibility

Know how to stop your power equipment quickly in case of emergency. Understand the use of all controls and connections. Be sure that anyone who operates this power equipment receives proper instruction.

DO NOT let children operate the power equipment.

ASSEMBLY

1. Remove the chipper from its carton.

Cut strapping, remove corner supports including at base of unit, lift the carton to remove.

2. Remove all parts located inside mulching chute and around base of unit.

Ensure all parts are in the chipper carton.

- Engine and body (pre-assembled)
- Hopper
- 2 x Wheels
- Front Support Leg
- Hardware Bag
- Handle Bars
- Axle

3. Attach the handles

Remove the nut and one washer from each bolt provided with the handles. Insert the handle bolts into the corresponding holes in the hopper. Secure the handles in place with the washer and nut on the inside of the hopper. Tighten the nuts using the 13mm spanner provided.

4. Attach the axle

Remove the bolts, washers, spring washers and nuts from inside the axle holes. Line up the holes in the axle with those in the mulcher base and secure with these nuts, bolts and washers. Tighten nuts using the 13mm spanner provided.

5. Attach the Wheels

Remove the lock nuts on the axle. When installing wheels, ensure that the tyre inflation valves are on the outside. Place wheels on axle and secure with lock nut

6. Attach the Front Support Leg

Remove the front support pin and tube. Open the bottom section of the discharge chute fully. Line up the holes in the front support leg with those in the bottom discharge chute. Re-insert the front support tube and pin with the bolts to secure the support leg. Tighten.

7. Attach Hopper and discharge chute.

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OPERATING GUIDELINES

READ THESE OPERATING GUIDELINES BEFORE YOU PROCEED ANY FURTHER

- 1. **DO NOT** put hands and feet near rotating parts or in the feeding chambers and discharge opening. Contact with the rotating impeller can amputate fingers, hands and feet.
- 2. Before starting the machine, make sure the chipper chute, feed intake, and cutting chamber are empty and free of all debris.
- 3. Thoroughly inspect all material to be shredded and remove any metal, rocks, or other foreign objects which could cause personal injury or damage to the machine.
- 4. If it becomes necessary to push material through the shredder hopper, use a small diameter stick. Do not use your hands or feet.
- 5. If the impeller strikes a foreign object or if your machine should start making an unusual noise or vibration, immediately shut the engine off. Allow the impeller to come to a complete stop. Disconnect the spark plug wire, ground it against the engine and perform the following steps:
 - a. Inspect for damage.
 - b. Repair or replace any damaged parts.
 - c. Check for any loose parts and tighten to assure continued safe operation.
- 6. **DO NOT** allow an accumulation of processed material to build up in the discharge area. This can prevent proper discharge and result in kickback of material through the feed opening.
- 7. **DO NOT** attempt to shred or chip material larger than specified on the machine or in this manual. Personal injury or machine damage could result.
- 8. **NEVER** attempt to unclog either the feed intake or discharge opening while the engine is running. Shut the engine off, wait until all moving parts have stopped, disconnect the spark plug wire and ground it against the engine before clearing debris.
- 9. **NEVER** operate without the hopper, chipper chute, or discharge chute properly attached to the machine.
- 10. **NEVER** empty or change discharge bag while the engine is running. Stop the engine when leaving the operating position.
- 11. Keep all guards, deflectors and safety devices in place and operating properly.
- 12. Keep your face and body back and to the side of the mulcher chute while feeding material into the machine to avoid accidental kickback injuries.
- 13. **NEVER** operate this machine without good visibility or light.
- 14. **DO NOT** operate on a non-level surface.
- 15. **DO NOT** operate in a confined space.
- 16. DO NOT operate this machine while under the influence of alcohol or drugs.
- 17. DO NOT touch the muffler and engine as they become hot and can cause a burn.
- 18. **NEVER** pick up or carry machine while the engine is running.
- 19. DO NOT leave the machine running while unattended.
- 20. Keep children, bystanders, and pets 25m away.
- 21. Use only manufacturer approved accessories/attachments.



This machine was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury.



Always wear hearing and eye protection while operating this machine or if you are within 25 metres of this machine.

OPERATING INSTRUCTIONS

IMPORTANT: This unit is shipped without petrol or oil in the engine. Be certain to fill the engine with petrol and oil as instructed before operating your machine.

Add Petrol and Oil

- Step 1: Add petrol (recommended 95 98 unleaded)
- Step 2: Add approximately 1.1 litres of SAE30 engine oil until the oil is about to overflow from the oil fill spout. A low oil sensor will prevent the engine from running unless the oil is COMPLETELY FULL. Ensure both oil fill plugs are secure after filling.

NEVER fill fuel tank indoors, with engine running or until the engine has been allowed to cool for at least 2 minutes after running.

Starting the Engine

- **Step 3:** Attach spark plug wire to spark plug. Make certain the metal cap on the end of the spark plug is fastened securely over the metal tip on the spark plug.
- **Step 4:** Move choke lever on engine to **CHOKE** position. (A warm engine may not require choking).
- **Step 5:** Turn the fuel valve to the **ON** position.
- Step 6: Electric Start: Turn key to ON position, then to START.

Pull-Start: Turn Key to **ON** position. Grasp starter handle and pull rope out slowly until engine reaches start of compression cycle (rope will pull slightly harder at this point). Pull rope with a rapid, continuous, full arm stroke. Keep a firm grip on starter handle. Let the rope rewind slowly. Repeat the previous steps until engine fires.

Rapid retraction of the recoil starter cord can pull the starter cord back faster than you can let go. When starting the engine, pull the cord slowly until resistance is felt then pull rapidly to avoid kickback.

Step 7: When engine starts, move choke control gradually to the RUN position.

NOTE: A noise will be heard when finding the start of the compression cycle. This noise is caused by the flails and fingers, which are part of the shredding mechanism, and should be expected until the impeller reaches full speed.

Step 8: After engine is started, gradually release choke.

Using the Chipper Shredder

Yard waste such as leaves and pine needles should be feed through the chipper chute along with a branch to help push it through the hopper for shredding.

It is important to let the chipper feed the branches through automatically.

Be careful not to overload the machine. If the machine becomes overloaded stop feeding the machine and allow for the machine to clear itself.

DO NOT attempt to force the branches through. If the branches do not automatically feed through, gently push the branch and then allow the chipper to automatically feed the branch through. Forcing branches into the side chute may wear the belt prematurely.

Once material is shredded by the hammers on the impeller assembly, it is discharged through the open discharge chute or into the chipper bag.

DO NOT attempt to shred or chip any material other than normal yard vegetation found (i.e., branches, leaves, twigs, etc.)

IMPORTANT: For best performance, it is also important to keep the chipper blade sharp.

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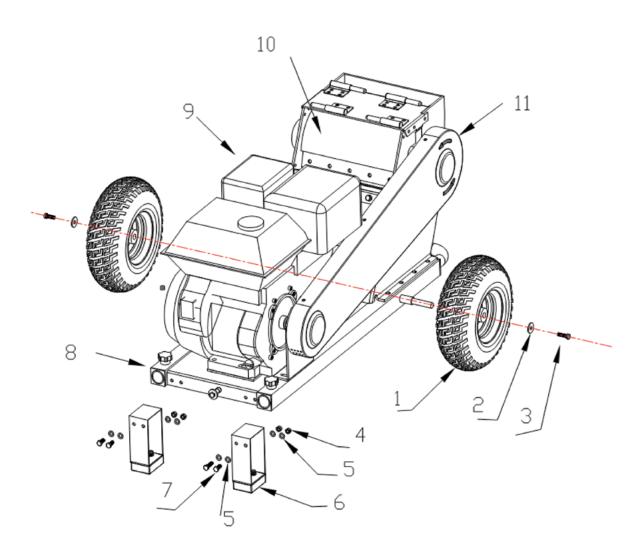
ASSEMBLY

Attachment

Step 1: Attach the inflatable wheels (1) as shown in the picture. On the axle shaft by using bolt (3) and washer (2), fix the shock pad (6) on the corresponding holes of frame by using bolt (7), washer (5) and nut (4).



DO NOT place hands or any other body parts within a radius of cutter wheel rotary. **DO NOT** touch the blades with your hands or any other body parts.



- 1. Inflatable Wheels
- 3. Bolt M8X20
- 5. Flat Washer
- 7. Bolt M8X25

2. Flat Washer

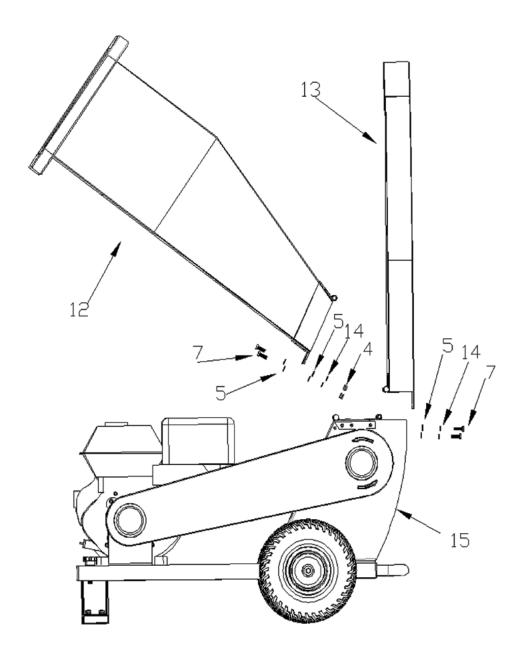
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- 4. Nut
- 6. Shock Pad

ASSEMBLY

Pic 2. Hopper and Discharge Port Installation

Step 2: Connect the hinge of hopper (12) and discharge port (13) to the crusher room frame and affix with bolt (7).

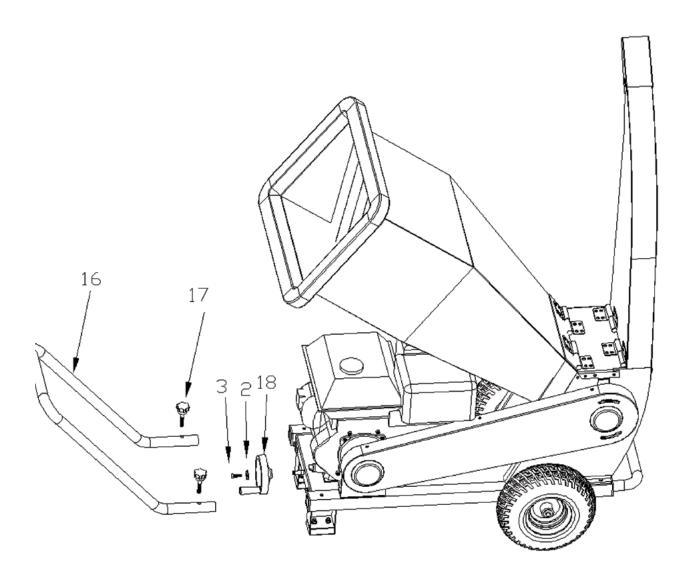


- 8. Frame
- 9. Motor
- 10. Cutter Wheel
- 11. Belt Cover
- 12. Hopper
- 13. Discharge Port
- 14. Spring Washer

ASSEMBLY

Pic 3. Handley and Hand Wheel Installation

Step 3: Insert handle (16) into the corresponding holes on the frame, then through the holes of frame and handle (16) by using knob (17) to fix it tightly. When fixing the Hand wheel (18) please ensure that the keyways on both the handle (18) and the Frame are aligned and connect properly. Using both Bolt (3) Washer (2) to attach the hand wheel in place (18).



15. Crusher Room

12

16. Handle

17. Knob

18. Hand Wheel

MAINTENANCE AND STORAGE

Maintenance Schedule

	Before each use	20hrs or every 3 months	50hrs or every 3 months	100hrs or every 6 months	300hrs or every 1 years
Engine Oil (Check)	×				
Engine Oil (Change)					X
Air Cleaner (Check)	X				
Air Cleaner Wash			X		
Fuel Filter Cap (Clean)				Х	
Spark Plug (Clean)				X	
Spark Plug (Change)					X
Check Chipper Blade		X			
Fuel Tank and Filter (Clean)				Х	



Always stop engine, disconnect spark plug and ground against engine before cleaning, lubricating or doing any kind of maintenance on your machine.

Maintenance and Storage

- 1. **NEVER** tamper with safety devices. Check their proper operation regularly.
- 2. Check bolts and screws for proper tightness at frequent intervals to keep the machine in safe working condition. Also, visually inspect machine for any damage and repair, if needed.
- 3. Before cleaning, repairing or inspecting, stop the engine and make certain the impeller and all moving parts have stopped. Disconnect the spark plug wire and ground it against the engine to prevent unintended starting.
- 4. Maintain or replace safety and instruction labels as necessary.
- 5. Follow this manual for safe loading, unloading, transporting, and storage of this machine.
- 6. **NEVER** store the machine or fuel container inside where there is an open flame, spark or pilot light such as a water heater, furnace, clothes dryer, etc.
- 7. Always refer to the owner's manual for proper instructions on off-season storage.
- 8. If the fuel tank has to be drained, do this outdoors.
- 9. Observe proper disposal laws and regulations for petrol, oil, etc. to protect the environment.



Always stop engine, disconnect spark plug and ground against engine before cleaning, lubricating or doing any kind of maintenance on your machine.

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MAINTENANCE AND STORAGE

Removing and Sharpening the Blade

- Disconnect the spark plug wire and ground against the engine.
- Remove chute and rotate the blade to align with the access hatch.
- Remove the blade using an Allen key on the outside of the blade and an adjustable wrench on the impeller
 assembly (through the discharge chute). Use a piece of pipe or wood to block the hammer blades, preventing
 them from inadvertently turning.
- Replace or sharpen the blade as desired.
- When sharpening the blade, protect hands by using gloves.

NOTE: Make certain the blade is reassembled with the sharp edge facing upward.

Changing or Tightening the Belt

NOTE: The belt is designed to be the weakest link in the mechanical linkage between the engine and the blade. This improves the safety and durability of the chipper/shredder.

Occasionally, changing or tightening the belt is required.

To change the belt:

- Stop the engine and make certain the blades have come to a complete stop. Disconnect the spark plug wire
 from spark plug and ground against the engine.
- Remove the belt guard.
- Loosen engine mount bolts and release belt tension.
- Pry the belt off the pulley using a screw driver shaft as a wedge as you rotate the pulley.
- Place a new belt on the pulleys in a similar fashion.

To tighten the tension on the pulleys, follow the above steps plus:

- Scribe a mark on the base plate along the edge of the engine.
- Remove the belt from the pulleys.
- Remove the upper discharge chute and mulcher screen.
- Loosen the four bolts securing the engine.
- Slide the engine about 1/8" further back.
- Tighten the engine mounting bolts securely.
- Re-install the belt and verify the tension. If the belt is still too loose, move the engine back another 3mm by repeating the above steps.
- Reinstall guards and chute.

MAINTENANCE & STORAGE

Cleaning the Chipper/Shredder

- Make sure engine is off.
- Wipe off machine with an oiled rag to prevent rust.
- If the fuel tank has to be drained, do so outdoors.
- Observe proper disposal laws and regulations for petrol, oil, etc., to protect the environment.

Storing the Chipper/Shredder

- Clean the equipment thoroughly.
- Wipe equipment with an oiled rag to prevent rust.
- Refer to engine manual for correct engine storage instructions.
- Store unit in a clean, dry area. Do not store next to corrosive materials such as fertilizer.
- **NEVER** store the machine or fuel container inside where there is an open flame, spark or pilot light such as a water heater, furnace, clothes dryer, etc.

BBT-CH-15 WWW.BBTA.COM.AU 15

TROUBLESHOOTING

PROBLEM	CAUSE	REMEDY
Engine fails to start	 Spark plug lead disconnected. Fuel tank empty or stale fuel. Throttle control lever not in correct starting position. Choke not in CHOKE position. Fuel supply in OFF position. Blocked fuel line. Faulty spark plug. Low oil level. 	 Connect lead to spark plug. Fill tank with clean, fresh petrol. Move throttle lever to FAST position. Move choke to CHOKE position. Turn fuel to ON. Clean fuel line. Clean, adjust gap, or replace. Fill.
Engine runs erratic	 Spark plug lead loose. Unit running on CHOKE. Blocked fuel line or stale fuel. Water or dirt in fuel system. Dirty air cleaner. Carburettor out of adjustment. 	 Connect and tighten spark plug lead. Move choke lever to OFF position. Clean fuel line; fill tank with clean, fresh fuel. Drain fuel tank. Refill with fresh fuel. Clean or replace air cleaner. See authorised service dealer.
Too much vibration	Loose parts or damaged impeller.	See authorised service dealer.
Engine overheats	 Engine oil level low. Dirty air cleaner. Carburettor not adjusted properly. 	 Fill crankcase with oil. Clean or replace air cleaner. See authorised service dealer.
Occasional skip (hesitates)	1. Spark plug gap too close.	1. Adjust gap.
Unit does not discharge	 Hopper blocked. Foreign object lodged in impeller. Low engine RPM. 	 Stop engine immediately and disconnect spark plug lead. Remove hoppers and clear the blocked material. Stop engine and disconnect spark plug lead. Remove lodged object. Always run engine at full throttle.
Rate of discharge slows	Low engine RPM. Chipper blade dull.	 Always run engine at full throttle. Replace chipper blade or see your authorised service dealer.

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SPECIFICATIONS

MODEL	BBT-CH-15
Maximum RPM	3600 RPM
Horsepower	15 HP
Fuel Type	Unleaded 95 Octane or higher
Fuel Capacity	6.5L
Oil Type	SAE30
Oil Capacity	1,100ml
Engine Type	JD
Displacement	420cc
Start Type	Electric Start & Pull Start
Chipper	YES
Mulcher	NO
Maximum Cutting Thickness Diameter	85mm

Technical Data subject to change without notice.

NOTE: Due to continuous product improvement, we reserve the right to change the product without prior notice

WARRANTY & SERVICE

Warranties

Bigger Boyz Toyz offer a 1-year parts warranty on all products used for domestic use from the date of purchase. For all commercial use, a 3-month parts warranty period applies, unless specified in the item listing. All conditions below are based upon the product being faulty or not performing as described. In the instance where a return is required, the purchaser is liable for any shipping cost. Warranties will only be determined by a Bigger Boyz Toyz Technician upon inspection.

Warranties do not cover accidents, misuse, neglect, natural disaster or act of God or other external causes, or damage caused by operating the equipment in a manner that is not described in the instructions.

Our products come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Parts purchases, consumable components and accessories such as chains, carry bags, batteries, hoses, grinding discs, covers, belts, cable, wheels and blades are not covered by standard warranty.

Spare Parts

Spare parts are available. Please see our website (www.bbta.com.au) or contact us at bbt@bbta.com.au for more details.

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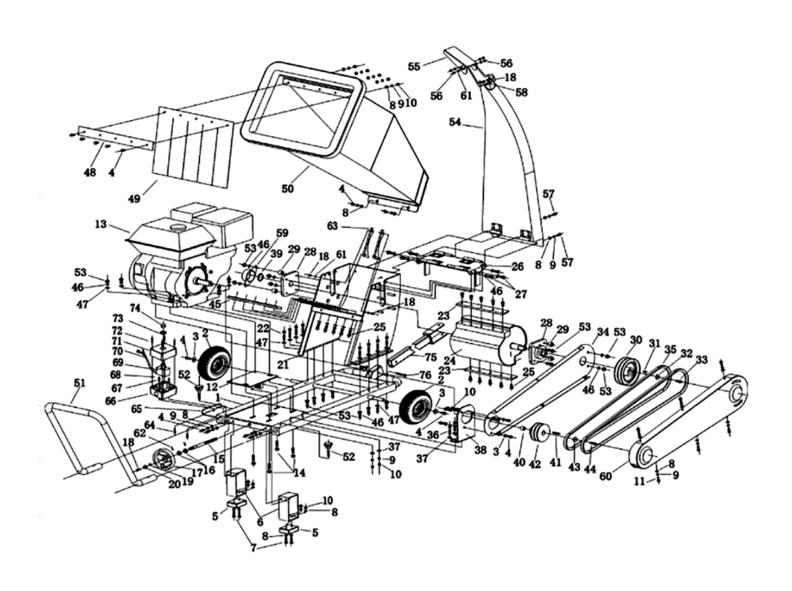
EXPLODED DIAGRAM & PARTS LIST

Component Parts Diagram

		DESCRIPTION	QTY
1	SP-CH-15-001	Base Components	1
2	SP-CH-15-002	Wheel	2
3	SP-CH-15-003	Washer	5
4	SP-CH-15-004	Hexagon Head Bolt	16
5	SP-CH-15-005	Rubber Blanket	2
6	SP-CH-15-006	Support Frame	2
7	SP-CH-15-007	Hexagon Head bolt	4
8	SP-CH-15-008	Flat Washer	33
9	SP-CH-15-009	Spring Washer	24
10	SP-CH-15-010	Lock Nut	20
11	SP-CH-15-011	Hexagon Head Bolt	7
12	SP-CH-15-012	Power Regulating plate assembly	1
13	SP-CH-15-013	Engine	1
14	SP-CH-15-014	Cup Head Screw	4
15	SP-CH-15-015	Screw Rod	1
16	SP-CH-15-016	Flat Washer	2
17	SP-CH-15-017	Regulating Handle	1
18	SP-CH-15-018	Hexagon Head Bolt	5
19	SP-CH-15-019	Flat Key	1
20	SP-CH-15-020	Flat Washer	1
21	SP-CH-15-021	Crusher Room Components	1
22	SP-CH-15-022	Hexagon Socket Screw	8
23	SP-CH-15-023	Top Plate Component	2
24	SP-CH-15-024	Hexagon Socket Screw	1
25	SP-CH-15-025	Blade Drum Components	15
26	SP-CH-15-026	Top Plate Component	1
27	SP-CH-15-027	Hexagon Head Bolt	8
28	SP-CH-15-028	Bearing Block	2
29	SP-CH-15-029	Bearing Sleeve	4
30	SP-CH-15-030	Big Belt Pulley	1
31	SP-CH-15-031	Flat Key	1
32	SP-CH-15-032	Washer	1
33	SP-CH-15-033	Hexagon Head Bolt	1
34	SP-CH-15-034	Vice Belt Cover Board Components	1
35	SP-CH-15-035	Belt	2
36	SP-CH-15-036	Hexagon Head Bolt	2
37	SP-CH-15-037	Flat Washer	4
38	SP-CH-15-038	Vice Belt Cover Board Fixed Plate	1

39 SP-CH-15-039 Shaft Retaining Ring B Shape 1 40 SP-CH-15-040 Small Pulley Shaft Sleeve 1 41 SP-CH-15-041 Flat Key 1 42 SP-CH-15-042 Small Pulley Belt 1 43 SP-CH-15-043 Flat Washer 1 44 SP-CH-15-044 Hexagon Head Bolt 1 45 SP-CH-15-045 Blade Adjustment Block 1 46 SP-CH-15-046 Spring Washer 32 47 SP-CH-15-047 Flat Washer 1 48 SP-CH-15-048 Splash Plate 1 50 SP-CH-15-049 Splash Plate 1 50 SP-CH-15-049 Splash Plate 1 50 SP-CH-15-050 Infeed Hopper Components 1 51 SP-CH-15-051 Knob 2 52 SP-CH-15-052 Knob 2 53 SP-CH-15-053 Locknut 2 54 SP-CH-15-055 Outlet Hopper Components 1			I	
40 SP-CH-15-040 Small Pulley Shaft Sleeve 1 41 SP-CH-15-041 Flat Key 1 42 SP-CH-15-042 Small Pulley Belt 1 43 SP-CH-15-043 Flat Washer 1 44 SP-CH-15-044 Hexagon Head Bolt 1 45 SP-CH-15-045 Blade Adjustment Block 1 46 SP-CH-15-046 Spring Washer 32 47 SP-CH-15-047 Flat Washer 1 48 SP-CH-15-049 Splash Plate Clamp 1 49 SP-CH-15-049 Splash Plate Clamp 1 50 SP-CH-15-050 Infeed Hopper Components 1 51 SP-CH-15-051 Handle 1 52 SP-CH-15-052 Knob 2 53 SP-CH-15-053 Locknut 21 54 SP-CH-15-055 Outer Hopper Adjusting Block 1 55 SP-CH-15-056 Lock Nut 4 57 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-059 Bearing Block Cap 1 50 SP-CH-15-060 Belt Cover 1 51 SP-CH-15-061 Spring Washer 4 52 SP-CH-15-063 Spring Washer 4 53 SP-CH-15-065 Switch Board 1 54 SP-CH-15-066 Switch Spring Washer 4 57 SP-CH-15-067 Hexagon Head Bolt 2 58 SP-CH-15-069 Belt Cover 1 59 SP-CH-15-069 Belt Cover 1 50 SP-CH-15-069 Belt Cover 1 51 SP-CH-15-069 Switch Board 1 52 SP-CH-15-069 Belt Cover 1 54 SP-CH-15-069 Switch Board 1 55 SP-CH-15-069 Switch Board 1 56 SP-CH-15-069 Emergency Stop Watch 1 57 SP-CH-15-069 Emergency Stop Watch 1 58 SP-CH-15-069 Emergency Stop Watch 1 59 SP-CH-15-069 Switch Box 1 50 SP-CH-15-069 Switch Box 1 50 SP-CH-15-069 Switch Box 1 51 SP-CH-15-069 Switch Box Cover 1 51 SP-CH-15-069 Switch Box Cover 1 52 SP-CH-15-069 Switch Box Cover 1 53 SP-CH-15-070 Cable 1 54 SP-CH-15-070 Screw Thread 1 55 SP-CH-15-074 Self-Lock Button 1	NO	SKU	DESCRIPTION	QTY
41 SP-CH-15-041 Flat Key 42 SP-CH-15-042 Small Pulley Belt 43 SP-CH-15-043 Flat Washer 44 SP-CH-15-044 Hexagon Head Bolt 45 SP-CH-15-045 Blade Adjustment Block 46 SP-CH-15-046 Spring Washer 47 SP-CH-15-047 Flat Washer 48 SP-CH-15-048 Splash Plate Clamp 49 SP-CH-15-049 Splash Plate 50 SP-CH-15-050 Infeed Hopper Components 51 SP-CH-15-051 Handle 52 SP-CH-15-052 Knob 53 SP-CH-15-052 Knob 54 SP-CH-15-054 Outlet Hopper Components 55 SP-CH-15-056 Lock Nut 57 SP-CH-15-056 Lock Nut 58 SP-CH-15-057 Hexagon Head Belt 59 SP-CH-15-058 Half- Round Head Square Neck Bolt 59 SP-CH-15-059 Bearing Block Cap 60 SP-CH-15-060 Belt Cover 61 SP-CH-15-061 Spring Washer 62 SP-CH-15-063 Baffle Plate 63 SP-CH-15-064 Hexagon Head Bolt 64 SP-CH-15-065 Switch Board 66 SP-CH-15-066 Switch Box 71 SP-CH-15-067 Flat Washer 72 SP-CH-15-068 Hexagon Head Bolt 73 SP-CH-15-069 Emergency Stop Watch 74 SP-CH-15-069 Emergency Stop Watch 75 SP-CH-15-069 Emergency Stop Watch 76 SP-CH-15-069 Emergency Stop Watch 77 SP-CH-15-070 Cable 78 SP-CH-15-071 Switch Box Cover 79 SP-CH-15-072 Tapping Screw 79 SP-CH-15-073 Screw Thread 70 SP-CH-15-073 Screw Thread 70 SP-CH-15-074 Self-Lock Button 71 SP-CH-15-073 Screw Thread	39	SP-CH-15-039	Shaft Retaining Ring B Shape	1
42 SP-CH-15-042 Small Pulley Belt 1 43 SP-CH-15-043 Flat Washer 1 44 SP-CH-15-044 Hexagon Head Bolt 1 45 SP-CH-15-045 Blade Adjustment Block 1 46 SP-CH-15-046 Spring Washer 32 47 SP-CH-15-047 Flat Washer 32 48 SP-CH-15-048 Splash Plate Clamp 1 49 SP-CH-15-049 Splash Plate 1 50 SP-CH-15-050 Infeed Hopper Components 1 51 SP-CH-15-051 Handle 1 52 SP-CH-15-052 Knob 2 53 SP-CH-15-053 Locknut 21 54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outlet Hopper Components 1 56 SP-CH-15-054 Outlet Hopper Components 1 57 SP-CH-15-055 Outlet Hopper Components 1 58 SP-CH-15-056 Coknut	40	SP-CH-15-040	Small Pulley Shaft Sleeve	1
43 SP-CH-15-043 Flat Washer 1 44 SP-CH-15-044 Hexagon Head Bolt 1 45 SP-CH-15-045 Blade Adjustment Block 1 46 SP-CH-15-046 Spring Washer 32 47 SP-CH-15-047 Flat Washer 1 48 SP-CH-15-048 Splash Plate Clamp 1 49 SP-CH-15-049 Splash Plate 1 50 SP-CH-15-050 Infeed Hopper Components 51 SP-CH-15-051 Handle 1 52 SP-CH-15-052 Knob 2 53 SP-CH-15-053 Locknut 21 54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-056 Lock Nut 4 57 SP-CH-15-055 Lock Nut 4 58 SP-CH-15-056 Lock Nut 4 59 SP-CH-15-059 Bearing Block Cap 1	41	SP-CH-15-041	Flat Key	1
44 SP-CH-15-044 Hexagon Head Bolt 1 45 SP-CH-15-045 Blade Adjustment Block 1 46 SP-CH-15-046 Spring Washer 32 47 SP-CH-15-047 Flat Washer 32 48 SP-CH-15-048 Splash Plate Clamp 1 49 SP-CH-15-049 Splash Plate 1 50 SP-CH-15-050 Infeed Hopper Components 1 51 SP-CH-15-051 Handle 1 52 SP-CH-15-052 Knob 2 53 SP-CH-15-053 Locknut 21 54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-054 Outlet Hopper Components 1 57 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-054 Outlet Hopper Components 1 57 SP-CH-15-055 Hexagon Head Bolt 2 58 SP-CH-15-056	42	SP-CH-15-042	Small Pulley Belt	1
45 SP-CH-15-045 Blade Adjustment Block 1 46 SP-CH-15-046 Spring Washer 32 47 SP-CH-15-047 Flat Washer 48 SP-CH-15-048 Splash Plate Clamp 1 49 SP-CH-15-049 Splash Plate 1 50 SP-CH-15-050 Infeed Hopper Components 1 51 SP-CH-15-051 Handle 1 52 SP-CH-15-052 Knob 2 53 SP-CH-15-052 Knob 2 54 SP-CH-15-053 Locknut 21 54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-055 Outer Hopper Adjusting Block 1 57 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-069 Bearing Block Cap 1 60 SP-CH-15-060 Belt Cover <t< td=""><td>43</td><td>SP-CH-15-043</td><td>Flat Washer</td><td>1</td></t<>	43	SP-CH-15-043	Flat Washer	1
46 SP-CH-15-046 Spring Washer 32 47 SP-CH-15-047 Flat Washer 1 48 SP-CH-15-048 Splash Plate Clamp 1 49 SP-CH-15-049 Splash Plate 1 50 SP-CH-15-050 Infeed Hopper Components 1 51 SP-CH-15-051 Handle 1 52 SP-CH-15-052 Knob 2 53 SP-CH-15-052 Knob 2 54 SP-CH-15-053 Locknut 21 55 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-055 Outer Hopper Adjusting Block 1 57 SP-CH-15-056 Lock Nut 4 57 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-069 Belt Cover 1 61 SP-CH-15-060 Belt Cover	44	SP-CH-15-044	Hexagon Head Bolt	1
47 SP-CH-15-047 Flat Washer 48 SP-CH-15-048 Splash Plate Clamp 1 49 SP-CH-15-049 Splash Plate 1 50 SP-CH-15-050 Infeed Hopper Components 51 SP-CH-15-051 Handle 1 52 SP-CH-15-052 Knob 2 53 SP-CH-15-052 Locknut 21 54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-055 Outer Hopper Adjusting Block 1 57 SP-CH-15-056 Lock Nut 4 57 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-059 Bearing Block Cap 1 60 SP-CH-15-060 Belt Cover 1 61 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2	45	SP-CH-15-045	Blade Adjustment Block	1
48 SP-CH-15-048 Splash Plate Clamp 1 49 SP-CH-15-049 Splash Plate 1 50 SP-CH-15-050 Infeed Hopper Components 51 SP-CH-15-051 Handle 1 52 SP-CH-15-052 Knob 2 53 SP-CH-15-053 Locknut 21 54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-055 Lock Nut 4 57 SP-CH-15-056 Lock Nut 4 58 SP-CH-15-057 Hexagon Head Belt 2 59 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-059 Bearing Block Cap 1 60 SP-CH-15-060 Belt Cover 1 61 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2	46	SP-CH-15-046	Spring Washer	32
49 SP-CH-15-049 Splash Plate 1 50 SP-CH-15-050 Infeed Hopper Components 51 SP-CH-15-051 Handle 1 52 SP-CH-15-052 Knob 2 53 SP-CH-15-053 Locknut 21 54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-055 Lock Nut 4 57 SP-CH-15-056 Lock Nut 4 58 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half-Round Head Square Neck Bolt 2 59 SP-CH-15-058 Half-Round Head Square Neck Bolt 2 60 SP-CH-15-069 Belt Cover 1 61 SP-CH-15-060 Belt Cover 1 62 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2	47	SP-CH-15-047	Flat Washer	
50 SP-CH-15-050 Infeed Hopper Components 51 SP-CH-15-051 Handle 1 52 SP-CH-15-052 Knob 2 53 SP-CH-15-053 Locknut 21 54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-056 Lock Nut 4 57 SP-CH-15-056 Lock Nut 4 57 SP-CH-15-058 Half- Round Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-059 Bearing Block Cap 1 60 SP-CH-15-069 Belt Cover 1 61 SP-CH-15-060 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2	48	SP-CH-15-048	Splash Plate Clamp	1
51 SP-CH-15-051 Handle 1 52 SP-CH-15-052 Knob 2 53 SP-CH-15-053 Locknut 21 54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-055 Lock Nut 4 57 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-059 Bearing Block Cap 1 60 SP-CH-15-069 Belt Cover 1 61 SP-CH-15-060 Spring Washer 4 62 SP-CH-15-061 Spring Washer 4 63 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 67 SP-CH-15-066 Switch Board 2 <td>49</td> <td>SP-CH-15-049</td> <td>Splash Plate</td> <td>1</td>	49	SP-CH-15-049	Splash Plate	1
52 SP-CH-15-052 Knob 2 53 SP-CH-15-053 Locknut 21 54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-056 Lock Nut 4 57 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 60 SP-CH-15-059 Bearing Block Cap 1 61 SP-CH-15-069 Belt Cover 1 61 SP-CH-15-060 Spring Washer 4 62 SP-CH-15-061 Spring Washer 2 63 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Box 1 66 SP-CH-15-067 Flat Washer	50	SP-CH-15-050	Infeed Hopper Components	
53 SP-CH-15-053 Locknut 21 54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-056 Lock Nut 4 57 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-059 Bearing Block Cap 1 60 SP-CH-15-060 Belt Cover 1 61 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Washer 4 63 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Box 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-069 Emergency Stop Watch <t< td=""><td>51</td><td>SP-CH-15-051</td><td>Handle</td><td>1</td></t<>	51	SP-CH-15-051	Handle	1
54 SP-CH-15-054 Outlet Hopper Components 1 55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-056 Lock Nut 4 57 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-059 Bearing Block Cap 1 60 SP-CH-15-060 Belt Cover 1 61 SP-CH-15-060 Belt Cover 1 61 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1<	52	SP-CH-15-052	Knob	2
55 SP-CH-15-055 Outer Hopper Adjusting Block 1 56 SP-CH-15-056 Lock Nut 4 57 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-059 Bearing Block Cap 1 60 SP-CH-15-060 Belt Cover 1 61 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-062 Spring Pin 2 64 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-070 Cable 1 70 SP-CH-15-071 Switch Box Cover 1 </td <td>53</td> <td>SP-CH-15-053</td> <td>Locknut</td> <td>21</td>	53	SP-CH-15-053	Locknut	21
56 SP-CH-15-056 Lock Nut 4 57 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-059 Bearing Block Cap 1 60 SP-CH-15-060 Belt Cover 1 61 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-070 Cable 1 70 SP-CH-15-070 Switch Box Cover 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 <	54	SP-CH-15-054	Outlet Hopper Components	1
57 SP-CH-15-057 Hexagon Head Belt 2 58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-059 Bearing Block Cap 1 60 SP-CH-15-060 Belt Cover 1 61 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1 <td>55</td> <td>SP-CH-15-055</td> <td>Outer Hopper Adjusting Block</td> <td>1</td>	55	SP-CH-15-055	Outer Hopper Adjusting Block	1
58 SP-CH-15-058 Half- Round Head Square Neck Bolt 2 59 SP-CH-15-059 Bearing Block Cap 1 60 SP-CH-15-060 Belt Cover 1 61 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-074 Self-Lock Button 1	56	SP-CH-15-056	Lock Nut	4
59 SP-CH-15-059 Bearing Block Cap 1 60 SP-CH-15-060 Belt Cover 1 61 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	57	SP-CH-15-057	Hexagon Head Belt	2
60 SP-CH-15-060 Belt Cover 1 61 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	58	SP-CH-15-058	Half- Round Head Square Neck Bolt	2
61 SP-CH-15-061 Spring Washer 4 62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	59	SP-CH-15-059	Bearing Block Cap	1
62 SP-CH-15-062 Spring Pin 2 63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	60	SP-CH-15-060	Belt Cover	1
63 SP-CH-15-063 Baffle Plate 2 64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	61	SP-CH-15-061	Spring Washer	4
64 SP-CH-15-064 Hexagon Head Bolt 2 65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	62	SP-CH-15-062	Spring Pin	2
65 SP-CH-15-065 Switch Board 1 66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	63	SP-CH-15-063	Baffle Plate	2
66 SP-CH-15-066 Switch Box 1 67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	64	SP-CH-15-064	Hexagon Head Bolt	2
67 SP-CH-15-067 Flat Washer 2 68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	65	SP-CH-15-065	Switch Board	1
68 SP-CH-15-068 Hexagon Head Bolt 2 69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	66	SP-CH-15-066	Switch Box	1
69 SP-CH-15-069 Emergency Stop Watch 1 70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	67	SP-CH-15-067	Flat Washer	2
70 SP-CH-15-070 Cable 1 71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	68	SP-CH-15-068	Hexagon Head Bolt	2
71 SP-CH-15-071 Switch Box Cover 1 72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	69	SP-CH-15-069	Emergency Stop Watch	1
72 SP-CH-15-072 Tapping Screw 4 73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	70	SP-CH-15-070	Cable	1
73 SP-CH-15-073 Screw Thread 1 74 SP-CH-15-074 Self-Lock Button 1	71	SP-CH-15-071	Switch Box Cover	1
74 SP-CH-15-074 Self-Lock Button 1	72	SP-CH-15-072	Tapping Screw	4
	73	SP-CH-15-073	Screw Thread	1
75 SP-CH-15-075 Hitch Trailer 1	74	SP-CH-15-074	Self-Lock Button	1
1 1	75	SP-CH-15-075	Hitch Trailer	1
76 SP-CH-15-076 Hexagon Head Bolt 1	76	SP-CH-15-076	Hexagon Head Bolt	1

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